





JUMO CTI-500

Inductive Conductivity/Concentration and Temperature Transmitter with switch contacts

Type 202755

Brief description

The instrument is used for the measurement/control of conductivity or concentration in liquid media. It is particularly suitable for application in media where severe deposits of dirt, oil, grease or gypsum/lime precipitates are to be expected. The integrated temperature measurement enables fast and accurate temperature compensation, which is of special importance when measuring conductivity. Additional functions permit the combined changeover of measuring range and temperature coefficient.

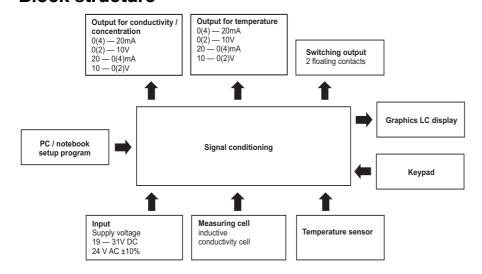
Two built-in switching outputs can be freely programmed to monitor conductivity/concentration and/or temperature limits. It is also possible to assign alarm and control functions (dilution).

The instrument is operated either from the membrane keypad and plain-text graphics display (operator language can be changed over) or through the user-friendly PC setup program. The display can be read off by simply rotating the housing cover. This applies to the installation both in horizontally and vertically arranged pipes. By using the setup program, the instrument configuration data can be saved for plant documentation and printed out. To prevent any tampering, the instrument can also be supplied without keypad or display. In this case, the setup program is needed for programming.

The JUMO CTI-500 is available either as a combined unit (transmitter and measuring cell together in one unit) or as a split version (transmitter and cell connected by cable). The split version is particularly suitable for plant subjected to strong vibration and/or significant heat radiation at the measurement point, or for installation on sites that are difficult to access. Immersion models up to 2000 mm are available for application in open containers or sluices.

Typical areas of application: Freshwater and wastewater engineering, air conditioning systems and cooling tower monitoring (dilution control), rinsing baths (e.g. monitoring electroplating baths), inlet and final checks in factory water treatment plant, concentration monitoring, vehicle wash plant, etc.

Block structure





Key features

- · Activation of up to four ranges
- Activation of up to four temperature coefficients
- · Concentration measurement of
 - caustic soda NaOH
 - nitric acid HNO₃
 - a freely definable curve (through the setup program)
- Fast-response temperature sensor
- Temperature compensation
 - linear
 - natural water
 - individual characteristic (learning function)
- Operation
 - via keypad and LC display
 - through setup program
- Operator languages: English, French, German, Italian, Dutch, Spanish, Polish, Portuguese, Russian, Swedish
- By using the setup program:
 - user-friendly programming
 - plant documentation
- Learning function for the temperature coefficient
- Individual characteristic for concentration indication
- Dilution control

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Functional description

The inductive measurement method permits largely maintenance-free acquisition of the specific conductivity, even in the toughest media conditions. As opposed to the conductive measurement method, problems such as electrode decomposition and polarization do not occur.

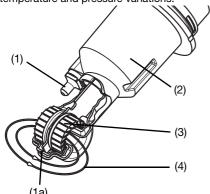
The conductivity is measured using an inductive probe. A sinusoidal a.c. voltage feeds the transmitting coil. Depending on the conductivity of the liquid to be measured, a current is induced in the receiver coil. The current is proportional to the conductivity of the medium.

Instrument description

Measuring cell

The measuring cell consists of a hermetically sealed polypropylene (PP) or polyvinylidenefluoride (PVDF) body inside which the two measurement coils are arranged. A bore in the measuring cell enables the medium to flow through. The measurement principle entails an inevitable electrical isolation between the sample medium and the signal output.

The measuring cell is largely unaffected by temperature and pressure variations.



- (1) Temperature sensor, exposed
- (1a) optionally: internal
- (2) Cell body in PP
- (3) Measurement coils
- (4) Liquid loop

Exposed temperature sensor

The sensor (in a stainless steel sleeve) exhibits a very fast response to temperature variations. This is especially important for CIP processes (phase separation).

Internal temperature sensor

The sensor is integrated in the PP body. This construction ensures that no metal parts come into contact with the sample medium (important with corrosive media). However, temperature acquisition is somewhat slower here.

Temperature compensation

Since conductivity largely depends on the temperature of the medium, it is usually necessary to compensate for the temperature effect.

The instrument allows both linear and nonlinear temperature compensation.

If required, temperature compensation can be switched off, for example, when the temperature conditions on the measurement site are stable or when temperature compensation is carried out in the software, in external evaluation devices (PLC or similar).

Process connections

To cover a wide variety of applications, the instrument can be supplied with different process connections (also as an immersion model), see dimensions.

Installation at the measurement point

The operating position is generally unrestricted. However, it is essential to ensure that there is a continuous exchange of the sample liquid in the flow channel.

Transmitter

The CTI-500 transmitter has been designed for use on site. A rugged housing protects the electronics and the electrical connections from corrosive environmental conditions (IP67).

A vent screw with a PTFE membrane prevents condensation.

Operation

The JUMO CTI-500 can be operated either from the instrument keys and the graphics LC display and/or through the setup program from a PC or laptop.

The instrument can be secured against unauthorized alteration by a password.

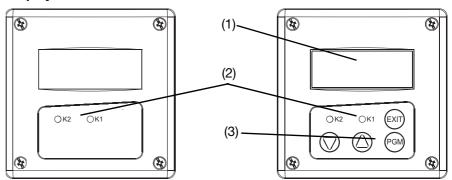
Functions of the outputs

Analog outputs

- One analog signal output for conductivity/ concentration and temperature respectively.
- The analog output signals are freely scalable (range start and end values).
- The response of the analog outputs to over/underrange or alarm can be programmed.
- Simulation of the signal output:
 The analog signal outputs can be freely set in the manual mode.

Application: "Dry-run" start-up of the plant, trouble-shooting, servicing.

Displays and controls



Version without a display Operation/configuration through the setup program only

Version with a display Operation/configuration from the keys or through the setup program

- (1) Graphics LC display
- (2) LEDs for the switching status indication of the outputs K1 and K2
- (3) Keys

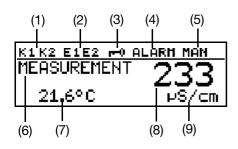
20275500T10Z001K000







Maserac



- (1) Switching output 1 or 2 is active
- (2) Binary input 1 or 2 is operated
- (3) Keypad is inhibited
- (4) Alarm has been activated
- (5) Instrument is in manual mode
- (6) Instrument status
- Temperature of medium (7)
- Conductivity measurement
- Unit of conductivity measurement

Switching outputs

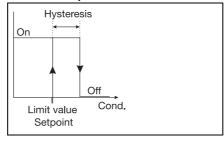
instrument features two floating switching outputs (solid-state relays) as standard.

These can be used freely for monitoring the conductivity/concentration or the temperature.

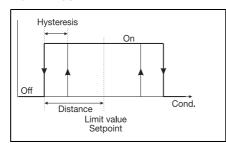
The following functions can be assigned:

- ☐ Limit monitoring (MAX. or MIN. limit comparator) with programmable hysteresis
- ☐ Pulse function (the output switches briefly on reaching the switching point, then opens again).
- ☐ Pull-in and drop-out delay
- Inverted switching outputs
- ☐ Response to overrange/underrange or with activated measuring circuit monitoring (pull-in/drop-out).
- ☐ "Calibration timer run down" signal.

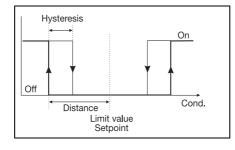
MIN limit comparator



Alarm window 1

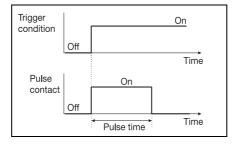


Alarm window 2



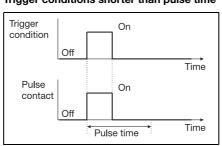
Pulse contact

Trigger conditions longer than pulse time



Pulse contact

Trigger conditions shorter than pulse time



Binary inputs

The two binary inputs serve to implement the following functions:

- Key inhibit
- **HOLD** mode
- 4-fold range changeover
- 4-fold temperature coefficient changeover
- Initiation of dilution function and biocide dosing

Special functions

- The learning function for the temperature coefficient enables exact measurement of media with a non-linear characteristic. During a temperature change, the instrument "learns" the temperature coefficient of the present medium and stores the profile. The stored values then enable the correct indication of the temperature-compensated conductivity.
- Individual characteristic for concentration indication.

An individual characteristic with 20 interpolation points can be entered through the setup program. This function can be used to generate special characteristics for specific media (e.g. special detergents). This results in correct measurements that contribute to assuring the quality and saving costs.

Dilution control Various processes that find their application in wet cooling towers are stored as sequence control (biocide dosing and subsequent inhibiting of dilution). Additional information can be found in the operating manual.

Calibration timer The calibration timer draws your attention to a calibration schedule. This function is activated by entering a number of days, after which recalibration has to be carried out (plant or operator requirement).

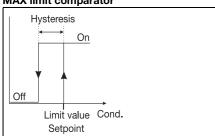
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Contact functions

MAX limit comparator

V2.00/EN/00440505







Function of the binary inputs

Setting parameters	1	Binary input 1	Binary input 2 open	
Measuring range/	Range1/TC1	open		
temperature	Range2/TC2	closed	open	
coefficient changeover	Range3/TC3	open	closed	
changeover	Range4/TC4	closed	closed	
Key inhibit "Hold" function Start dilution function Stop dilution function		closed	X	
		Х	closed	
		close (edge 0 - 1)	open	
		open	close (edge 0 - 1)	

Meas. ranges Transmitter	Tolerance (in % of range span)
0 — 500 μS/cm	opa.,
0 — 1000 μS/cm	
0 — 2000 μS/cm	
0 — 5000 μS/cm	
0 — 10 mS/cm	
) — 20 mS/cm	<0.5 %
0 — 50 mS/cm	≥0.5 %
0 — 100 mS/cm	
0 — 200 mS/cm	
0 — 500 mS/cm	
0 — 1000 mS/cm	
0 - 2000 mS/cm ^a	

a not compensated for temperature

Technical data

General

A/D converter

resolution: 15 bit

sampling time: 500msec = 2 meas. per sec

For operation with SELV and

PELV circuits. As standard:

19 - 31 V DC (24 V DC nominal),

the instrument incorporates reverse-polarity

protection

ripple: < 5 %

extra code 844:

24 V AC ±10 %. 50 - 60 Hz

power consumption

with display: < 3 W

power consumption

 \leq 2.6 W without display:

Rating of the solid-state relays

U < 50 V AC/DC I ≤ 200 mA

Electrical connection

plug-in screw terminals 2.5 mm² or M12 plug/socket connectors

Display (option)

graphics LCD with background lighting; contrast is adjustable dimensions: 62 x 23 mm

Permissible ambient temp. (transmitter)

-5 to +50 °C

max. 93 % rel. humidity, no condensation

Permissible storage temp. (transmitter)

-10 to +75 °C

max. 93 % rel. humidity, no condensation

Enclosure protection (transmitter)

IP67

Housing

polyamide (PA)

Weight

depending process version and on connection approx. 0.3 - 2 kg

Conductivity/concentration transmitter

Concentration measurement

(implemented in the instrument software)

NaOH (caustic soda)

0 - 15 % by weight or 25 - 50 % by weight

HNO₃ (nitric acid)

0 - 25 % by weight or 36 - 82 % by weight

program (see "special functions")

customer-specific concentration curve, reely programmable through the setup

Calibration timer

adjustable: 0 - 999 days (0 = off)

Output signal for conductivity/ concentration

 $0 - 10 \, \text{V} / 10 - 0 \, \text{V}$

2 - 10 V / 10 - 2 V

 $0 - 20 \, \text{mA} / 20 - 0 \, \text{mA}$

4 - 20 mA / 20 - 0.4 mA

The output signal is freely scalable.

Burden

 \leq 500 Ω for current output $\geq 2k\Omega$ for voltage output

Analog output with "Alarm"

Low (0 mA / 0 V / 3.4 mA / 1.4 V)

High (22.0 mA / 10.7 V)

a fixed setting

Measuring ranges

Four ranges can be selected. One of these ranges can be activated via an external switch or a PLC.

The overall tolerance is made up of the tolerance of the transmitter + the tolerance of the sensor.

Temperature transmitter

Temperature acquisition

manually -200 to 25.0 to 150 °C/°F or automatically

Temperature measuring range

-200 to 150 °C/°F

Characteristic

linear

Accuracy

≤ 0.5 % of measuring range

Ambient temperature error

≤ 0.1 %/ °C

Response time

with exposed temperature sensor $t_{09} \leq 6 \; sec$ with internal temperature sensor

 $t_{09} \le 2 \text{ min}$

Output signal for temperature

0 - 10 V / 10 - 0 V

2 - 10 V / 10 - 2 V

 $0 - 20 \, \text{mA} / 20 - 0 \, \text{mA}$

4 - 20 mA / 20 - 0.4 mA

The output signal is freely scalable within the range -20 to +200 °C.

The sensor can be applied within the range -10 to +100 °C.

Burden

 \leq 500 Ω for current output $\geq 2k\Omega$ for voltage output

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Analog output for "Alarm"

Low (0 mA / 0 V / 3.4 mA / 1.4 V) High (22.0 mA / 10.7 V)

or a fixed setting

Temperature compensation

Reference temperature

15 to 30 °C, adjustable

Temperature coefficient

0.0 to 5.5 %/°C, adjustable

Compensation range

-20 to 150 °C

Function

- linear
- natural water (EN 27 888)
- non-linear (learning function, see special functions)

Sensor

Material

PP (polypropylene), suitable for foodstuffs Note:

Temperature. pressure and sample medium affect the life of the cell!

Temperature of the sample medium

Process-	max.		
connection	temperature		
168	60 °C		
706	60 C		
169	80 °C		
607			
617	short term		
690	100 °C		

Pressure

10 bar max. at 20 °C 6 bar max. at 60 °C

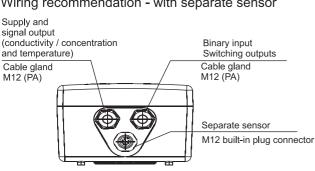
Measuring range Sensor	Tolerance (in % of range span)
0 — 500 μS/cm	<1%
0 — 1000 μS/cm	_ ≤170
0 — 2000 μS/cm	
0 — 5000 μS/cm	1
0 - 10 mS/cm	1
0 - 20 mS/cm	<0.5%
0 - 50 mS/cm	≥0.5%
0 - 100 mS/cm	1
0 - 200 mS/cm	
0 - 500 mS/cm	
0 - 1000 mS/cm	<10/
0 - 2000 mS/cm ^{a1}	- ≤1%

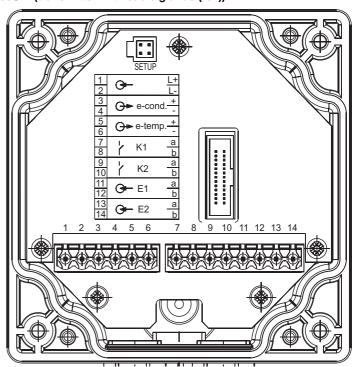
^a not compensated for temperature.

Electrical connection - head transmitter (transmitter with cable glands (-82))

Wiring recommendation - head transmitter Supply and signal output (conductivity / concentration and temperature) Binary input Cable gland Cable gland M12 (PA) M12 (PA) Switching outputs Cable gland M16 (PA)

Wiring recommendation - with separate sensor







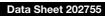


Supply	Terminal assignment	Symbol
Supply	1 L+	L+ L-
(with reverse-polarity protection)	2 L-	P P
		1 2

Outputs	Ter	minal assignment	Symbol
Analog signal output: conductivity/ concentration (electrically isolated)	3 4	+	3 4 0 0
Analog signal output: temperature (electrically isolated)	5 6	+	5 6
Switching output K1 (floating)	7 8		7 8
Switching output K2 (floating)	9		9 10

Binary inputs	Terminal assignment	Symbol
Binary input E1	11 12	11 12 0 0
Binary input E2	13 14	13 14







Electrical connection (transmitter with M12 connectors (-83))

Head transmitter Transmitter with separate sensor Connector I Connector II Connector I Connector II Supply and signal output for conductivity / concentration Signal output for temperature and binary input Switching outputs Supply and signal output for conductivity / concentration Signal output for temperature and binary input Switching outputs M12 built-in plug connector, 5-pole M12 built-in plug connector, 5-pole M12 built-in socket connector M12 built-in socket connector 8-pole 8-pole Blind grommet Connector III inductive sensor M12 built-in plug connector 8-pole

Supply	Connector	Assignment	Symbol
Supply (with reverse-polarity protection)	1	L + L-	L+ L- 0 0
(warreverse polarity protection)		_	

Outputs	Connector	Assignment	Symbol
Analog signal output: conductivity/ concentration (electrically isolated)	I		3 4
Analog signal output: temperature (electrically isolated)	II		1 2 0 0
Switching output K1 (floating)	II		
Switching output K2 (floating)	II		5 6

Binary inputs	Connector	Assignment	Symbol
Binary input E1	I II		Conn. II 7 1 5 Conn. I
Binary input E2	1 11		Conn. II

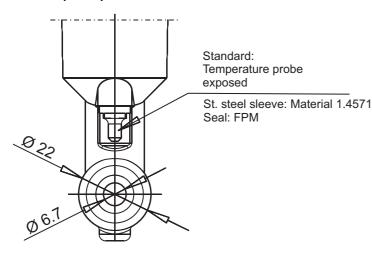


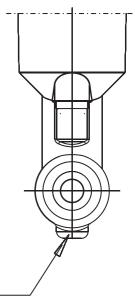




Dimensions

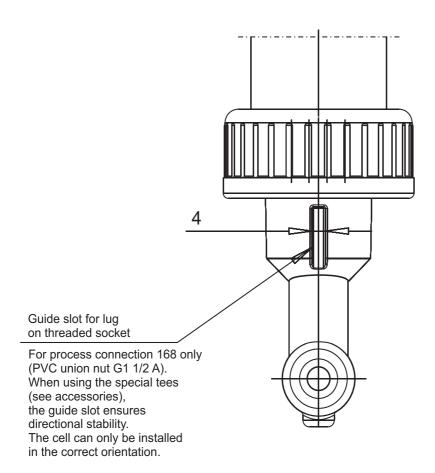
Sensor (detail)





Extra code /268: temperature probe located internally

Measuring cell without external metal parts



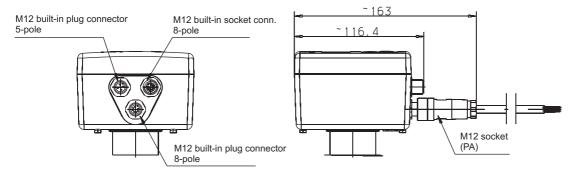






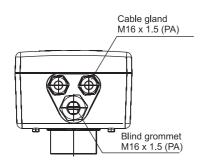
Dimensions

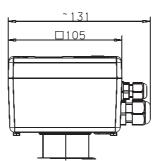
Transmitter with M12 plug connectors and M12 socket connectors



Transmitter with M16 cable gland

(only for the "head transmitter" model)

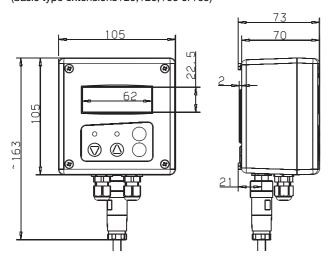




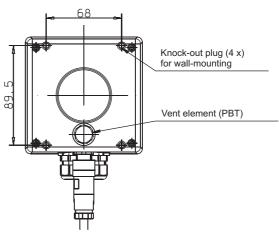
Version:

Transmitter with separate sensor (split version)

(basic type extensions /20, /25, /60 or /65)



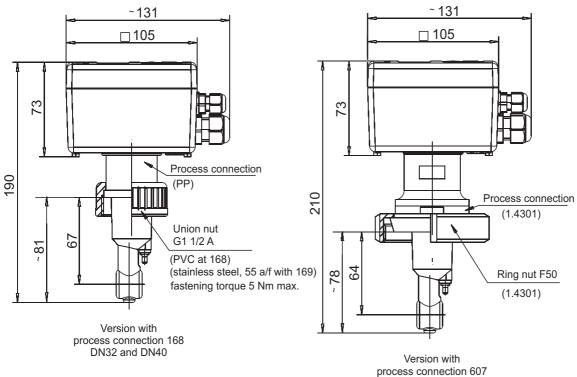
Drilling diagram



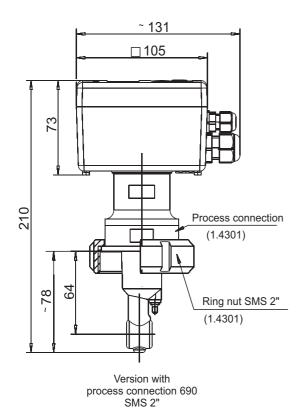


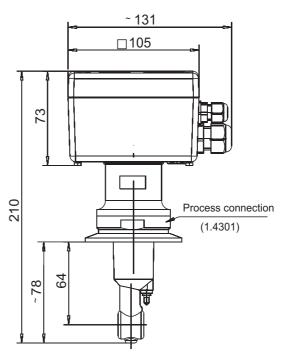


Dimensions / Process connections (head transmitter)



MK DN40



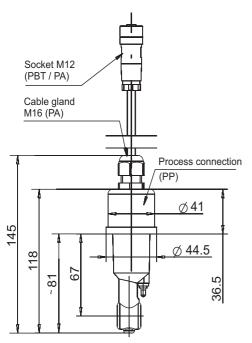


Version with process connection 617 Clamp 2 1/2" (retaining clip is not included in delivery)

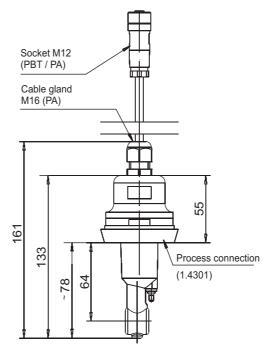




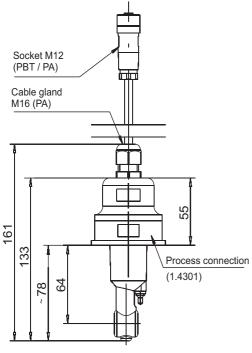
Dimensions / Process connections (separate sensor)



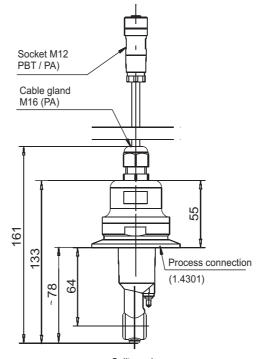
Split version for process connection 168 and 169 DN32 and DN40 (union nut not included in delivery)



Split version for process connection 607 MK DN50 (union nut not included in delivery)



Split version for process connection 690 SMS 2" (union nut not included in delivery)



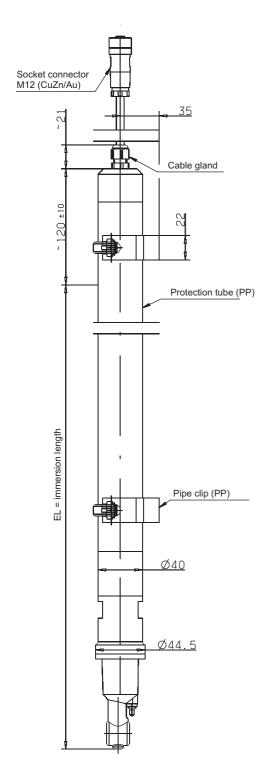
Split version for process connection 617 Clamp 2 1/2" (retaining clip not included in delivery)



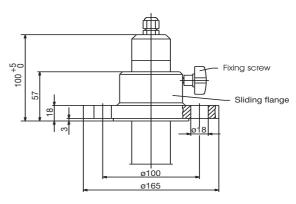




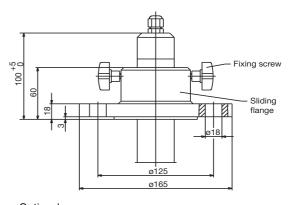
Dimensions (separate sensor as immersion model)



Split version for process connection 706 immersion model (pipe clips included in delivery)



Optional accessory: flange DN32, part no. 00083375

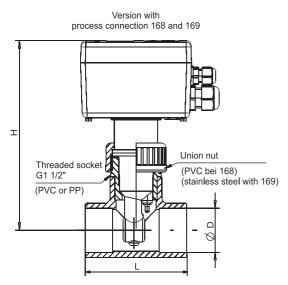


Optional accessory: flange DN50, part no. 00083376





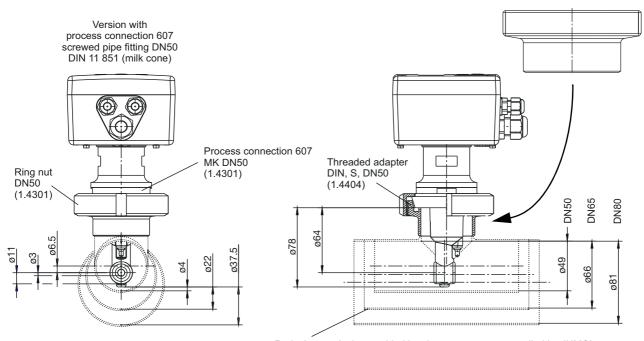
Mounting examples



Optional accessory Tee 90° (PVC or PP)

DN	ø D	L	Н	Material	Maximum temperature	Part no.
32	40	98	172	PVC	+60 °C	00439247
40	50	118	177	FVC	+60 C	00439249
32	40	88	179			00449511
40	50	102	181	PP	+80 °C	00449514
50	63	124	181			00449516

Weld-on threaded pipe adapter DN50, DIN 11 851 (mating component for proc. connection 607), part no. 00085020



Reducing tee (to be provided by plant operator; <u>not</u> supplied by JUMO) DIN, short, SSS, DN50/50, DN65/50, DN80/50 (1.4301)

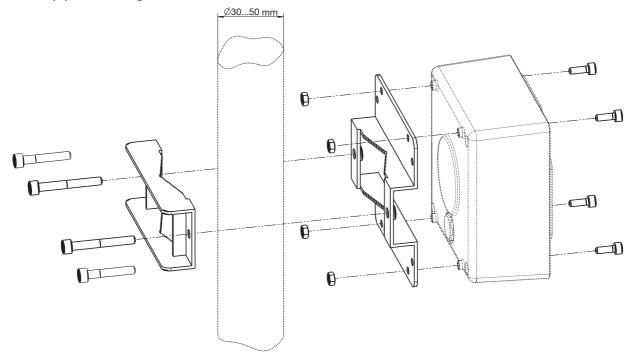
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Kit for pipe mounting







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Order details: CTI-500 as "Head transmitter"

			(1)	Basic type
		202755		JUMO CTI-500 - Inductive transmitter/switching device for conductivity/concentration and temperature
			(2)	Basic type extensions
		10		head transmitter without display/keypad ^a
		15		head transmitter with display/keypad
			(3)	Process connection
o	0	168		PVC union nut G1 ¹ / ₂ A ^{b,c}
o	0	169		stainless steel union nut G1 ¹ / ₂ A ^b
o	0	607		screwed pipe fitting DN50, DIN 11 851(MK DN50, milk cone)
o	0	617		clamp connection $2^1/_2$ ", ISO 2852^d
o	0	690		SMS 2"
			(4)	Immersion length
0	0	0		see dimensions
			(5)	Electrical connection
o	0	82		cable glands
o	0	83		M12 plug/socket connectors (instead of the cable glands) ^e
o	0	84		two M16 cable glands and one blind grommet
			(6)	Extra codes
x	x	000		no extra code
o	0	268		internal temperature sensor
o	0	768		cell material PVDF ^f
o	0	844		supply 24 AC V ±10%

^a The PC setup program is required for programming the instrument, see accessories

x = standard

o = available as an option

	(1)	_	(2)	_	(3)	_	(4)	_	(5)	_	(6)	_	(6)
Order code		/		-		-		-		/		,	a
Order example	202755	/	10	-	108	-	0	-	82	/	000	="	

^a List extra codes in sequence, separated by commas

Special tee is not included in delivery, see accessories

Maximum temperature of medium: 60 °C

d Mounting items (mounting brackets) do not come with delivery. If required, please include in your order (accessories)
 lf required, order 1 set M12 plug / socket connectors, see accessories
 f Only with process connections 168 and 169, in combination with extra code 268





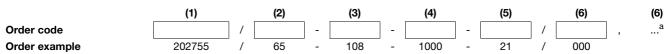
Order details: cTI-500 as "Transmitter with separate sensor"

					(1)	Basic type
				202755		JUMO CTI-500 - Inductive transmitter/switching device for conductivity/concentration and temperature
					(2)	Basic type extensions
				20		transmitter without display/keypad (without sensor) ^{a,b}
				25		transmitter with display/keypad (without sensor) ^b
				60		transmitter without display/keypad including sensor (cable length: 10 m) ^a
				65		transmitter with display/keypad including sensor (cable length: 10 m)
				80		replacement sensor with a 10 m long cable without transmitter ^{b,c}
					(3)	Process connection
х	х			000		not available
	(0	o	168		PVC union nut G1 ¹ / ₂ A (media temperature: 60 °C max.) ^{d,e}
	(0	0 0	169		stainless steel union nut G1 ¹ / ₂ A ^d
	(0	o	607		screwed pipe fitting DN50, DIN 11 851(MK DN50, milk cone)
	(0	o	617		clamp connection $2^1/_2$ ", ISO 2852^c
	(0	o	690		SMS 2"
	(0	o	706		immersion model
					(4)	Immersion length
Х	х			0		not available
	(0	o	500		500 mm
	(0	0 0	1000		1000 mm
	(0	0 0	1500		1500 mm
	(0	0 0	2000		2000 mm (max. length)
	(0	0 0	XXXX		special length (in 250 mm steps; e.g. 0250; 0750; 1250; 1750)
					(5)	Electrical connection
			x	21		attached cable with M12 socket connector on separate sensor
0	0	0	o	82		cable glands on the operating unit
0	0	0	o	83		M12 plug/socket connectors on operating unit ^f
0	0	0	o	84		two cable glands and one blind grommet
					(6)	Extra codes
х	X :	x >	κx	000		no extra code
-	- (0	0 0	268		internal temperature sensor
	(0	וכ	768		cell material PVDF ⁹
0	0	0	Э	844		supply voltage 24 V AC

x = standard

0 = available as an option

- = not available



^a List extra codes in sequence, separated by commas

20275500T10Z001K000 Tel: 027-87886630

Fax: 027-87886620 www.maserac.com

The PC setup program is required for programming the instrument, see accessories

A calibration kit is absolutely essential for commissioning. If required, please include in your order (accessories)

Mounting items (union/ring nuts, mounting brackets) do not come with delivery. If required, please include in your order (accessories)

Special tee is not included in delivery
Maximum temperature of medium: 60 °C

f If required, order 1 set M12 plug / socket connectors, see accessories
Only with process connections 168 and 169, in combination with extra code 268





Stock items (shipment: 3 days after receipt of order)

Туре	Part no.
202755/10-168-0-82/000	00445842
202755/15-168-0-82/000	00445843
202755/15-607-0-82/000	00445845

Production items (shipment: 10 days after receipt of order)

Туре	Part no.
202755/65-607-0-82/000	00445840

Accessories

Туре	Part no.				
Weld-on threaded adapter DN50, DIN 11 851 (mating component for process connection -607)					
Special tee DN32, PVC, including threaded socket ^a	max. 60 °C, mating component for	00439247			
Special tee DN40, PVC, including threaded socket ^a	process connection -168	00439249			
Union nut G1 1/2, PVC		00439199			
Union nut G1 1/2, stainless steel					
Ring nut DN50, DIN 11 851					
Ring nut SMS DN2"					
Flange DN32, material: PPb	00083375				
Flange DN50, material: PPb	00083376				
Kit for pipe mounting, stainless steel		00515128			
Kit for DIN rail mounting		00459903			
Shackle for CTI-500 sensor and immersion fitting with diamete	00453191				
M12 socket connector, 5-pole, straight, for assembly by user	necessary for versions 202755/xx-xxx-xxxx-83/xxx	00444313			
M12 plug connector, 8-pole, straight, for assembly by user	Tiecessary for versions 202733/xx-xxx-xxxx-63/xxx	00444307			
M12 socket connector, 8-pole, straight, for assembly by user	replacement part for sensor 202755/80	00444312			
PC setup software for JUMO CTI-500		00447634			
PC interface cable with TTL / RS232 converter and adapter (se	00350260				
PC interface cable with USB / TTL converter and two adapters	00456352				
Switched-mode power supply for DIN rail mounting, Type PS5R-A24	input voltage: AC 100 to 240 V / 50 to 60 Hz output voltage: DC 24 V, 0.3 A	00374661			
Cover with LC display and keypad (facilitates the programming	of transmitters without display and keypad)	00443725			
Special tee DN32, PP ^a		00449511			
Special tee DN40, PP ^a	including threaded socket (max. 80 °C), mating component for process connection -169	00449514			
Special tee DN50, PP ^a	- component for process connection - ros	00449516			
Calibration kit (for calibrating a replacement transmitter or repla	00459436				
M12 plug/socket connectors set, suitable for electrical connec	00529482				

Additional concentration curves for the usual acids and lyes (20 interpolation points in tabular form),	on request
for entry on the CTI-500 through the setup program.	

20275500T10Z001K000

a with anti-rotation lug - the cell can only be installed in the correct orientation only in conjunction with a separate sensor in the immersion version 202755/60-706-... or 202755/65-706-... or 202755/80-706-...